

# Sheet Metal Fabrication Order

JOB NAME \_\_\_\_\_ JOB NUMBER \_\_\_\_\_

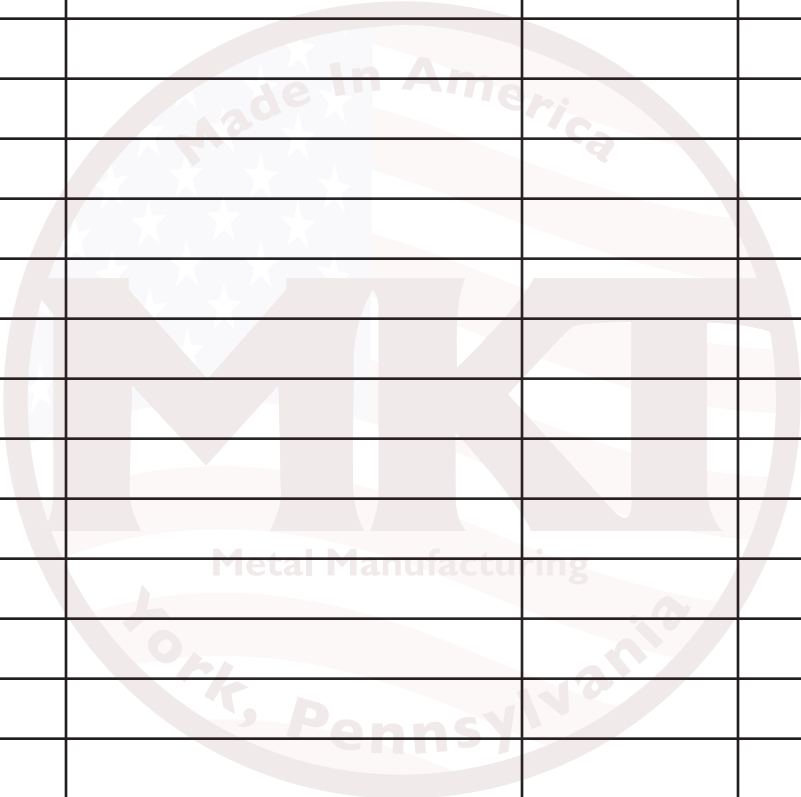
MATERIAL: GALV. \_\_\_\_\_ GALVANEAL \_\_\_\_\_ BLACK IRON \_\_\_\_\_ S.S \_\_\_\_\_ ALUMINUM \_\_\_\_\_ PVC \_\_\_\_\_ AGION \_\_\_\_\_

LINED YES \_\_\_\_\_ NO \_\_\_\_\_ THICKNESS \_\_\_\_\_ DENSITY \_\_\_\_\_ DIMENSIONS: OD \_\_\_\_\_ ID \_\_\_\_\_ WATER GAUGE: \_\_\_\_\_

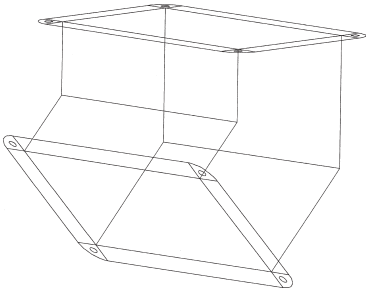
JOINTS: S & D \_\_\_\_\_ TDC \_\_\_\_\_ FORMED SLIPS \_\_\_\_\_ D.M. \_\_\_\_\_ WELDED \_\_\_\_\_ TURNING VANES: Y \_\_\_\_\_ N \_\_\_\_\_ COVERED ENDS: Y \_\_\_\_\_ N \_\_\_\_\_

COMMENTS:

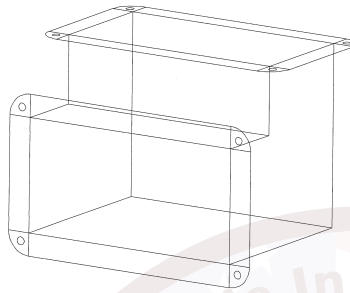
PIECE NUMBER	QUANTITY	SIZE	LENGTH	FINISH	LABELS



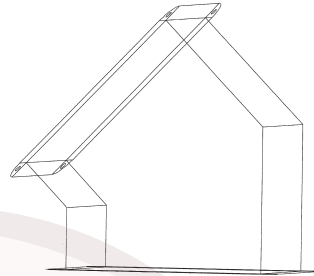
## Rectangular Fitting Numbering System



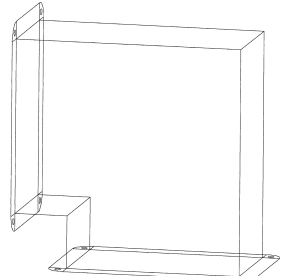
**#13**  
Vertical 45-degree Ell



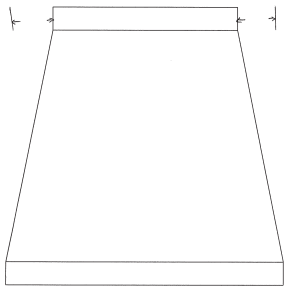
**#14**  
Vertical 90-degree Ell



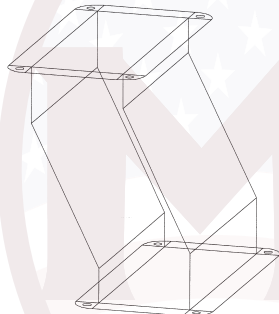
**#15**  
Horizontal 45-degree Ell



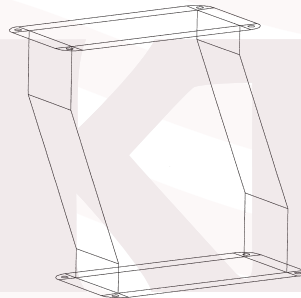
**#16**  
Horizontal 90-degree Ell



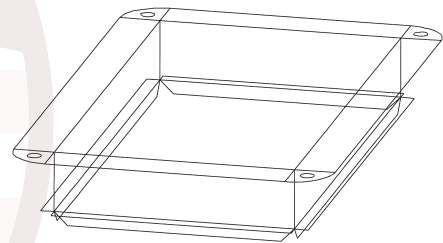
**#17**  
Any duct changing sizes  
(Transition)



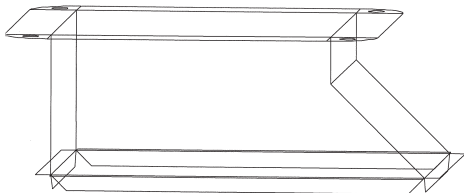
**#18**  
Riser



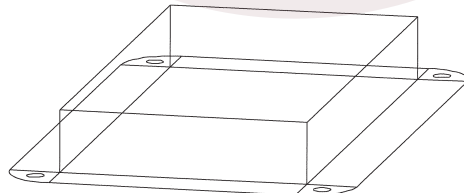
**#19**  
Offset



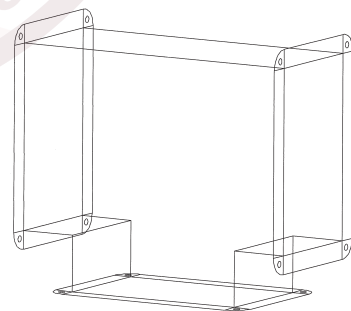
**#20**  
Take-Off



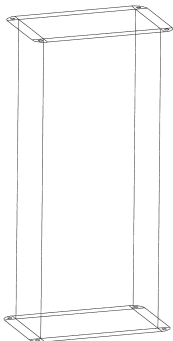
**IA #20**  
Increased Area Take-Off



**#21**  
End Cap



**T**  
T Fitting



**JT**  
Joint

RAW: Raw End  
FL OUT: Flange Out  
FL IN: Flange In  
TV: With Vane  
WO/TV: Without Vane  
Taps: Hammerlock or 1" FL OUT

S/D: Slip & Drive  
C/C: Canvas Connector  
RTH: Radius Throat Heel  
TDC: TDC Connection  
P: Pittsburgh Seam

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